

Test Report

No.: 64.190.25.4715.01-00

Dated: 2025-11-17



Applicant: STALMUT Marek Maška Spółka Jawna
Address: Mazańcowicka 116 43-346 Bielsko-Biała Poland
Sample Submission: The sample was submitted by applicant and identified.
Product Name: Construction for welding on asphalt felt / membrane
Identification/Style No.: /
Order No.: /
Manufacturer: /
Address: /
Country of Origin: /
Buyer: /
Export to: /
Receipt Date of Sample: 2025-10-24
Date of Testing: From 2025-10-24 to 2025-11-10
Test Result: Refer to the data listed in following pages

Test Specification(s) or Test Item(s):

Conclusions:

1. Test according to client's requirement

See test result

Hardline Laboratory

TÜV SÜD Certification and Testing (China) Co., Ltd.
Guangzhou Branch

Tested By: Leon Huang

Leon Huang
Test Engineer



Reviewed By: Pein Xu

Pein Xu
Designated Reviewer

Note:

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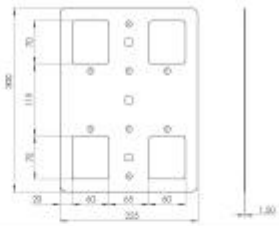

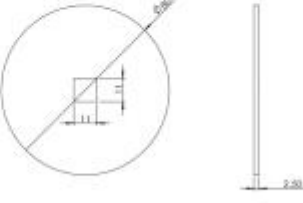

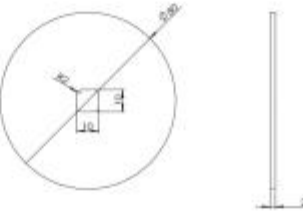

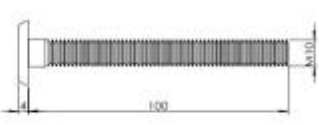



Description of the test subject:

1	Product Description	Construction for welding on asphalt felt / membrane
2	Dimensions / Weight	/

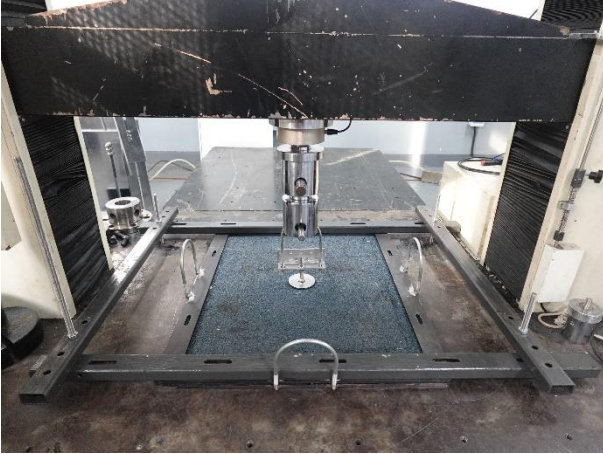


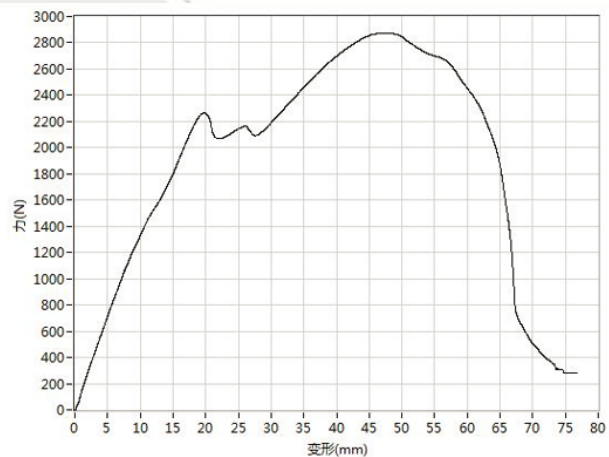
Sample photo(s)



List of test product specifications

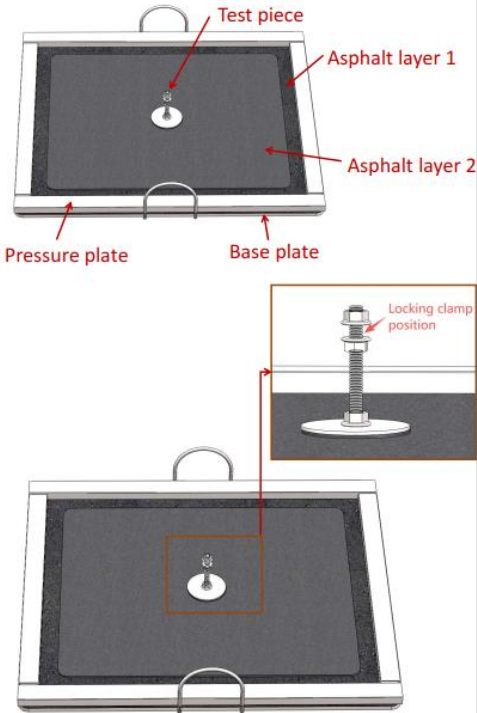
No	Name	Material	Qty	technical drawing	Actual product photos
1	welding plate 300x225x1.5	S350GD +ZM275	1pcs		
2	Round washer Φ80x2.5	S350GD +ZM275	1pcs		
3	Rubber pad Φ80x2.5	EPDM	1pcs		
4	Semi-circular head square neck bolt M10x100	SUS304	1pcs		
5	M10 Flange nut	SUS304	3pcs	/	
6	Asphalt felt 465x540x5.2m m (Extradach Top 5.2 Szybki Profil SBS)	/	1pcs		

Test process:

																																			
<p>Testing photo</p>	<p>After test photo</p>																																		
	 <table border="1"><caption>Approximate data points from the Curve graph</caption><thead><tr><th>Deformation (mm)</th><th>Force F(N)</th></tr></thead><tbody><tr><td>0</td><td>0</td></tr><tr><td>5</td><td>800</td></tr><tr><td>10</td><td>1400</td></tr><tr><td>15</td><td>1900</td></tr><tr><td>20</td><td>2200</td></tr><tr><td>25</td><td>2100</td></tr><tr><td>30</td><td>2150</td></tr><tr><td>35</td><td>2400</td></tr><tr><td>40</td><td>2700</td></tr><tr><td>45</td><td>2800</td></tr><tr><td>50</td><td>2700</td></tr><tr><td>55</td><td>2500</td></tr><tr><td>60</td><td>2000</td></tr><tr><td>65</td><td>1000</td></tr><tr><td>70</td><td>400</td></tr><tr><td>75</td><td>200</td></tr></tbody></table>	Deformation (mm)	Force F(N)	0	0	5	800	10	1400	15	1900	20	2200	25	2100	30	2150	35	2400	40	2700	45	2800	50	2700	55	2500	60	2000	65	1000	70	400	75	200
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<p>After test photo</p>	<p>Curve graph</p>																																		

Test Results:

1. Test according to client's requirement

Item	Requirement-test item	Result, Remark	Evaluation
1.	<p>Fixed well the test sample on the test machine as shown in the following figure. Increase the tensile force, until test sample was damage. Record the maximum force. The test speed is 25mm/min.</p> 	Max force:2873N.	/

Remark:

1. The test results exclusively based on the submitted samples.
2. The content of this report is extracted from the report 64.190.25.4578.01-00 issued on 2025-11-10, which updates the applicant company, address.
3. Specific requirement of test report as per clause 7.8.3 of CNAS-CL01-2018 or other accreditation scheme, such as: remark of subcontract information or on-site testing information.

Disclaimer Measurement Uncertainty:

Unless otherwise agreed upon, Pass or Fail verdicts are given based on the measured values without any considerations of measurement uncertainties.

Please note, every test method has a measurement uncertainty which has been evaluated by the laboratory according to ISO/IEC 17025 requirements.

By taking measurement uncertainties into account it might happen that measured values can neither be assessed as PASS nor as FAIL.

-End of Test Report-